



PRODUCT INFORMATION



MC260 Quick Clear

Background	
Omni™ MC260 is a fast drying, two component, high solids acrylic urethane clear designed for spot and panel repairs.	
MC261 High Solids Urethane Clear	
Clear MC260 Quick Clear	
Hardener MH167 Fast, MH168 Slow, MH169 Very Slow	
Compatible Surfaces	
MBC Acrylic Basecoat MTK Acrylic Urethane MAE/MH101/MH202 Catalyzed Acrylic Enamel	
Preparation	
Refer to the information bulletin for MBC, MTK, or MAE/MH101 for preparation of the color. The maximum time to clearcoat is 24 hours for MBC color and 1 week for MTK color or MAE/MH101/202 color.	
Mixing Ratios	
	MC260 Clear 2 MH 167/168/169 Hardener 1
	Pot life 3 hours at 70°F (21°C)
Additives	
M148 Flattening Agent*	
Flat	Add 51 oz./RTS gal.
Eggshell	Add 45 oz./RTS gal
Semi-gloss	Add 42 oz./RTS gal.
MR189 Retarder**	Add 5% / RTS quart
MX193 Flex Add	Add 10% / RTS quart
MX194 Fisheye Eliminator	Add ½ oz. / RTS quart
MX195 Accelerator	Add 1 oz./ RTS quart
MX200 Accelerator	Add ½ oz./ RTS quart
<i>* Clear may be flattened and used as a specialty coating for low gloss interior and exterior applications.</i>	
<i>**Addition of retarder in excess of 5% on RTS quart may result in a non-compliant ready to spray VOC. Verify local regulations prior to use.</i>	

Application	
	Apply 2 coats
Air Pressure	
	HVLP 8 - 10 psi at the air cap Conventional 50 - 60 psi at the gun
Gun Setup	
1.3 – 1.6 mm or equivalent	
Drying Times	
Between coats	
	5 - 10 minutes at 70°F (21°C)
Air dry	
	Dust: 25 – 45 minutes Tack: 1 – 2 hours Tape: 6 - 8 hours 16 hours @ 70°F (21°C) to polish and put into service
Force Dry	
	30 minutes at 140°F (60°C), allow 2 hours to polish and put into service.
IR	
	12 – 15 minutes
Clean up	
Clean spray guns, gun cups, storage pots, etc., thoroughly with MR Reducer, MS General Purpose Solvent or other appropriate clean up solvent after each use. Follow EPA guidelines for proper storage and disposal of solvent-borne waste paint.	
Properties	
VOC	
Package	4.20 lbs. / gal.
Applied (2:1)	4.31 lbs. / gal
Film Build Per Coat	
Applied (2:1)	1.5 – 2.0 mils
Square foot coverage at 1 mil	
Applied (2:1)	617 sq. ft. / gal., no loss

Limitations
Omni™ AU and Omni™ LV should not be combined with components of other product lines.
Precautionary Information:
The contents of this package may have to be blended with other components before the product can be used. Before opening the packages, be sure you understand the warning messages on the labels of all components, since the mixture will have the hazards of all its parts. Spray equipment must be handled with due care and in accordance with manufacturer's recommendations. Follow label directions for respirator use. Wear eye and skin protection. Observe all applicable precautions.
Medical Response:
EMERGENCY MEDICAL OR SPILL CONTROL INFORMATION (412) 434-4515; IN CANADA (514) 645-1320.
Material Safety Data Sheet:
Material Data Safety Sheets for the PPG products mentioned in this publication are available through your PPG Omni Distributor.
For additional information regarding this product, see the MSDS and label information.
To the best of our knowledge, the technical information in this bulletin is accurate; however, since PPG Industries is constantly improving its coating and paint formulas, the current technical data may vary somewhat from what was available when this bulletin was printed. Contact your Omni Distributor for the most up-to-date information.